

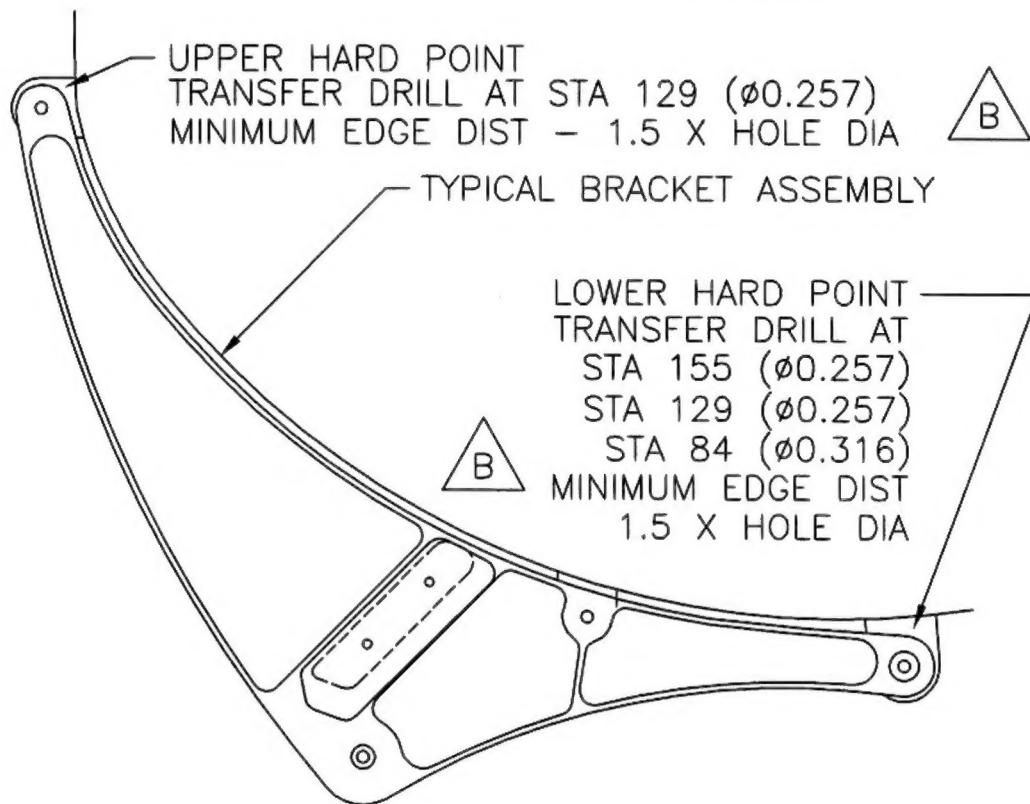
DART

NO LONGER APPLICABLE
04.09.10

DESIGN <i>B108</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>DMR</i>	APPROVED <i>GS</i>	DRAWING NO. DSI 9068
DATE 97.09.05		REV. B SHEET 1 OF 1
		TITLE FOLDING STEP INSTALLATION
A	97.06.25	SCALE NTS
B	97.09.05	MIN. EDGE DISTANCE ADDED

DART SERVICE INSTRUCTION

EFFECTIVITY: DND-CANADA AIRCRAFT
AMENDS DRAWING D412-630
REF. STA SH96-69
STC SR00595NY/SR00597NY/SR00598NY



- 1) HANG STEP TO UPPER HARPOUNTS AT STA 84 AND STA 155 USING HARDWARE PROVIDED
- 2) POSITION STEP IN PLACE TO CLEAR AIRCRAFT BELLY AND PROVIDE DESIRED ALIGNMENT OF STEP
- 3) TRANSFER DRILL LOWER HARPOUNT LUG TO STEP BRACKET AT STA 84 AND STA 155, AND TRANSFER DRILL BOTH HARPOUNTS AT STA 129. MINIMUM EDGE DISTANCE - 1.5 X HOLE DIA
- 4) ZINC CHROMATE PRIME DRILLED HOLES ON STEP BRACKETS PER MIL-P-8585
- 5) INSTALL STEP WITH HARDWARE PROVIDED

